(19) World Intellectual Property Organization

International Bureau





(43) International Publication Date 15 September 2005 (15.09.2005)

PCT

(10) International Publication Number WO 2005/084845 A1

(51) International Patent Classification⁷: B21C 23/08, 23/00

B21D 26/02,

(21) International Application Number:

PCT/IL2005/000246

(22) International Filing Date: 2 March 2005 (02.03.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:

60/548,865 2 March 2004 (02.03.2004) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

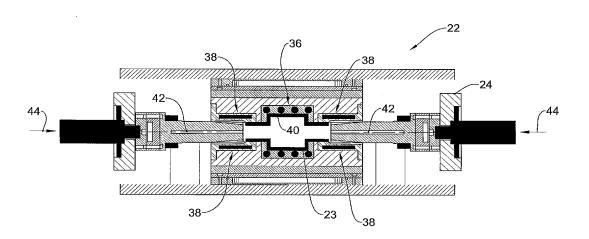
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: AN ARTICLE MADE OF A MAGNESIUM ALLOY TUBE



(57) Abstract: An article made of a magnesium alloy tube (23) is provided, the article having a grain size of between 10μm and 50μm and being manufactured by internal high pressure forming. The temperature of the internal high pressure forming is between 200°C and 605°C. The tube (23) is manufactured by extrusion, wherein the extrusion temperature is between 300°C and 605°C, the extrusion speed is substantially between 5 mm/sec and 45 mm/sec, and the extrusion reduction ratio is substantially between 10:1 and 50:1. The tube (23) may be annealed for 6 hours at 300°C